

Garant

Indexable insert for turning VC.T 110302, for finish machining, Grade: HB7130-2

**Order data**

Order number	261364 HB7130-2
GTIN	4062406750435
Item class	21G

Technical description

Corner radius	0.2 mm
Main application	M
Cutting speed v_c main application	80 - 270 m/min
Feed f	0.1 - 0.3 mm/rev.
Tolerance	M
Cutting depth a_p	0.2 - 1.5 mm
Chip breaker	VS
Cutting conditions	slightly interrupted
Number of changes/inserts	2
Tool material	Carbide

Grade	HB7130-2
ISO code indexable insert	VCMT 110302
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning